

NEW

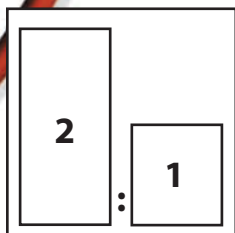
XTREME

Just Shoot It!

EUROSTAR

4.2 VOC EuroStar KlearKote

#6101 Mix Ratio



2 - 6101 Klearkote

1 - 6102, 6103, 6104
Activator

#6101 FEATURES

- 4.2 VOC
- 2:1 Mix Ratio
- Easy to Apply in 2 - 3 Coats
- Excellent Flowout
- Great Gloss & Distinctness of Image
- Superior Durability
- 3 Activators to Choose From

XTREME EuroStar 4.2 VOC Klearkote

#6101-5 5 Liter

XTREME EuroStar 4.2 VOC Activators

#6102-2.5 Fast - 2.5 Liter

#6103-2.5 Medium - 2.5 Liter

#6104-2.5 Slow - 2.5 Liter



Taking Bodyshop Productivity to the XTREME!

6101 XTREME EuroStar is a European medium solids klearkote that is easy to spray offering excellent flowout, gloss, and durability. With three activators to choose from, XTREME EuroStar provides versatility in most shop conditions. 6101 can be used for partial or complete paint jobs in need of a high gloss, durable finish.



Call 1-87REFINISH (1-877-334-6474) to find your local 5 Star Autobody Products supplier.
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6101

4.2 VOC EuroStar Klearkote

PRODUCT DESCRIPTION:

6101 EuroStar klearkote – An advanced new Klearkote system designed to maximize speed and ease-of-use in the collision repair shop. Formulated using advanced European technology, 6101 is a tough, durable urethane that helps make shops more productive. Because it provides great gloss direct from the gun, buffing is minimized. Provides high build, dries fast and is easy to spray with excellent flow out and leveling. Use on a variety of jobs – from small repairs to overall refinishing.

PRODUCTS:

XTREME EuroStar 4.2 VOC Klearkote

#6101-5 5 Liter

XTREME EuroStar 4.2 VOC Activators

#6102-2.5

Fast - 2.5 Liter

#6103-2.5

Medium - 2.5 Liter

#6104-2.5

Slow - 2.5 Liter

SURFACE PREPARATION:

Mask vehicle to protect from overspray. Apply basecoat and allow to dry according to paint manufacturer's directions.

MIXING DIRECTIONS:

Combine components by volume. Mix thoroughly and strain before using.

• 2 Parts #6101 EuroStar Klearkote – 4.2 VOC

• 1 Part #6102, 6103, or 6104 Activator

APPLICATION DIRECTIONS:

Number of Coats: Wet 2 coats

Application Density: Medium wet to wet

Overlap: 50%

FLASH TIME: 5 – 10 minutes in between coats (@ 72° F / 22° C)

Film Thickness Range: 2-4

Application Conditions:

Minimum Temp: 50°F (Substrate Temp.)

Max Temp: 100°F (Substrate Temp.)

Ambient Humidity: Less than 80% preferred

TIME TO BUFF: 18 - 24 hours (@ 72° F / 22° C).

Excessive film build and cool temperatures will extend dry times.

ADDITIVES:

ACCELERATOR: N/A

FISHEYE: N/A

FLEX ADDITIVE: Not required

Note: Do not spray when surface temperature is below 50°F.

SUBSTRATES:

Commercially available basecoats with a VOC less than 6.6 lbs/gal

Properly prepared previously painted substrates.

GUN SETUPS:

POT LIFE:

1 – 2 Hours @ 72°F / 22°C

CLEAN UP:

Clean spray equipment immediately after use with gun wash solvent.

CONVENTIONAL

Gravity Feed 1.4 mm – 1.6 mm

Siphon Feed 1.4 mm – 1.6 mm

HVLP 1.3 mm – 1.4 mm

AIR PRESSURES

Conventional @ Gun

Gravity Feed 55-60 psi

Siphon Feed 55-60 psi

HVLP @ Cap 8-10 psi

OVERALL

FLASH/DRY TIMES:

6102 @ or above 72°F

6103 @ or above 85°F

6104 @ or above 95°F

Flash Between Coats

5-10 min

5-10 min

5-10 min

Dust Free

10-15 min

10-15 min

10-15 min

Sand/Polish

18-24 hours

18-24 hours

18-24 hours

Force Dry (Convection Heat)

Purge time before applying heat

0-15 min

0-15 min

0-15 min

Force Dry Time

20 min @ 165°F

20 min @ 165°F

20 min @ 165°F

Sand and Buff

After Cool Down

After Cool Down

After Cool Down

TECHNICAL DATA:

(Ready To Spray)

Flash Point: 5–10 minutes in between coats (@ 72° F / 22° C)

Film Build: Cool temperatures will extend dry times

Theoretical Coverage: 2.9 sq. ft per 100 ml @ 3 mils

Weight Solids: 43.59%

VOC (Volatile Organic Content): 4.2 lbs/gal

Viscosity: Seconds Zahn #2

SAFETY INFORMATION - FOR INDUSTRY USE ONLY

Danger: Vapor and spray mist harmful. Overspray may cause lung damage. May cause allergic skin and respiratory reaction, effects may be permanent. Flammable liquid and vapor. Harmful if inhaled. May affect the brain or nervous system causing dizziness, headache, or nausea. May cause eye, skin, nose, and throat irritation. **Contents:** See product label for contents and CAS #'s. **The contents of this package must be blended with other components before the product can be used. Any mixture of components will have hazards of all components. Before opening the packages, read all warning labels. Follow all precautions.** The material is designed for application only by professionally trained personnel using proper equipment under controlled conditions, and is not intended for sale to the general public. **KEEP OUT OF REACH OF CHILDREN**

